

# MACバーリング加工寸法表

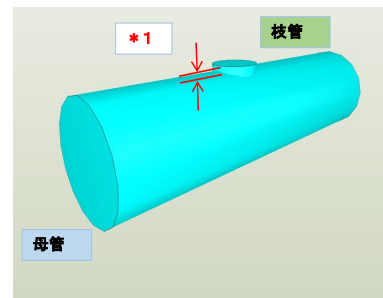
ヘッダー管 加工範囲表 (下記条件をご確認下さい。)

		枝管																					
		15A	20A	25A	32A	40A	50A	65A	80A	100A	125A	150A	200A	250A	300A	350A	400A	450A	500A	550A	600A		
母管	25A	●	●	●																			
	32A	●	●	●	●																		
	40A	●	●	●	●	●																	
	50A	●	●	●	●	●	●																
	65A	●	●	●	●	●	●	●															
	80A	●	●	●	●	●	●	●	●														
	100A	●	●	●	●	●	●	●	●	●													
	125A	●	●	●	●	●	●	●	●	●	●												
	150A	●	●	●	●	●	●	●	●	●	●	●											
	200A	●	●	●	●	●	●	●	●	●	●	●	●										
	250A	●	●	●	●	●	●	●	●	●	●	●	●	●									
	300A	●	●	●	●	●	●	●	●	●	●	●	●	●	●								
	350A		●	●	●	●	●	●	●	●	●	●	●	●	●	●							
	400A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●						
	450A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●					
	500A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
550A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●				
600A		●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●	●			

◎条件及び注意点  
 ①ステンレス鋼管 Sch10,Sch20 SGP炭素鋼管で上記範囲です。その他の材質・肉厚・径については、ご相談ください。  
 ②母管肉厚により枝管側の径に対する肉厚が変動するため、規格外肉厚になる可能性があります。

バーリング加工 基準 高さ (参考値) 寸法表[mm] \*1: 赤矢印の箇所

SU		枝管													
		20su	25su	30su	40su	50su	60su	75su	80su	100su	125su	150su	200su	250su	300su
母管	20su														
	25su														
	30su														
	40su		3.0	3.5											
	50su	3.0	3.5	4.0	4.0	4.0									
	60su	3.0	4.0	5.0	4.0	4.0	5.0								
	75su	4.0	6.0	5.0	5.0	7.0	7.0	6.0							
	80su	5.0	6.0	6.0	7.0	6.5	7.5	9.0	6.5						
	100su	4.5	6.0	7.0	7.0	7.5	10.0	10.0	11.0	9.5					
	125su	6.0	6.0	8.0	8.0	8.5	10.0	12.0	12.0	12.0	10.0				
	150su	6.0	7.5	8.0	9.0	9.0	11.0	12.0	13.5	15.5	12.5	11.5			
	200su	6.0	8.5	8.0	10.0	9.0	12.0	13.0	13.0	15.0	16.0	14.0	13.0		
	250su	6.0	7.0	8.5	10.0	10.0	12.0	14.0	14.0	17.0	17.0	19.0	20.0	14.0	
	300su	6.0	7.0	9.0	11.0	11.5	12.5	15.0	15.5	19.0	17.5	18.0	18.0	20.0	



Sch10s		枝管													
		15A	20A	25A	32A	40A	50A	65A	80A	100A	125A	150A	200A	250A	300A
母管	15A														
	20A	1.3	1.5												
	25A	2.0	2.0	1.5											
	32A	3.0	2.5	2.0	3.5										
	40A	3.0	3.0	3.5	4.0	3.0									
	50A	3.0	3.5	5.0	4.0	4.0	4.5								
	65A	3.5	4.5	6.0	5.0	6.5	7.0	6.0							
	80A	4.0	6.0	6.0	6.5	6.0	7.0	9.0	6.0						
	100A	4.5	6.0	7.0	7.0	7.0	9.0	10.0	10.0	9.0					
	125A	6.0	6.0	8.0	8.0	9.0	10.0	10.0	12.0	12.0	10.0				
	150A	6.0	6.5	8.0	8.0	9.0	10.0	10.0	14.0	15.0	13.0	12.0			
	200A	6.0	7.0	8.0	8.0	9.0	10.0	12.0	12.0	14.0	14.0	13.0			
	250A	6.5	7.0	8.0	8.0	9.5	11.0	13.5	15.0	15.0	15.0	15.0	15.5	14.0	
	300A	6.0	7.0	8.0	8.0	9.0	13.0	12.0	13.0	15.0	18.0	15.0	16.0	21.0	

Sch20s		枝管													
		15A	20A	25A	32A	40A	50A	65A	80A	100A	125A	150A	200A	250A	300A
母管	15A														
	20A	1.5	1.0												
	25A	2.0	2.0	1.3											
	32A	3.0	2.5	2.0	3.5										
	40A	3.0	3.0	3.5	3.5	3.0									
	50A	3.0	4.0	4.0	5.0	4.0	4.0								
	65A	3.0	5.0	5.0	5.0	6.0	6.0	7.0							
	80A	4.0	5.5	6.0	7.0	6.0	7.0	7.0	6.0						
	100A	5.0	6.0	7.0	7.0	7.0	9.0	10.0	9.0	9.0					
	125A	6.0	6.0	7.5	8.0	8.0	10.0	11.0	10.5	12.0	10.5				
	150A	6.0	6.0	8.0	8.0	7.5	11.0	12.5	12.0	14.0	12.0	11.0			
	200A	6.0	7.0	7.0	7.0	9.0	12.0	12.5	12.0	13.0	13.0	13.5	13.0		
	250A	6.0	7.0	8.0	8.0	9.0	10.0	12.0	13.0	15.0	14.0	14.0	14.0	13.0	
	300A	6.0	7.0	8.0	8.0	9.0	10.0	12.0	13.0	16.0	21.0	20.0	16.0	21.0	17.0